

Demanding Applications Call for Eaton®





Valves to control machine functions, Cut, Groove, Bore, Clamp, Inject, Press, Form, or Lift, Dig, Haul... day in and day out, in both Industrial and Mobile applications. This is the work of Eaton Hydraulics products and systems, engineered for reliable and continuous performance in the world's most demanding and rigorous applications. Eaton industrial valve products provide our customers the competitive advantages required to win in the global market.

- Increased machine productivity
- Improved machine performance
- Extended machine durability & reliability
- Higher machine efficiency

Eaton control valves are preferred for many systems on both Industrial and Mobile equipment. Eaton industrial valve products provide excellent control, can handle harsh environments, and perform in tough applications with rigorous duty cycles.



Industrial Valve Families

- Directional Control Valve
- Proportional Valve
- Stackable Module Valve
- Slip-in Cartridge Valve
- Gasket Mounted Flow and Pressure Control Valves
- Flanged Mounted Valve
- Servo Valve

Applications

| PRIMARY MARKETS | SUBMARKETS | FORCE CONTROL | SPEED CONTROL | POSITION CONTROL |
|----------------------|---|------------------|-----------------------|-----------------------|
| Machine Tools | Metal Cutting Material handling | Χ | X X | X X |
| Automotive | Assembly Parts Metal Cutting Foundry Plastics | X X X | X X | X X X |
| Molding | Plastics Die Casting Rubber Foundry Ceramic | X X X X | X X X | X X X X |
| Metal Working | Press Baler Shear & Cutting Metal Forming Welding & Joining | X X X X | X X X X | X X X X |
| Primary Metal | Ferrous Non-Ferrous | X X | X X | X X |
| Processing | Wood Product Pulp & Paper Textile ChemIcal Glass & Ceramics Concrete and Aggregate Food | X X X X | X X X X X | X X X X X |
| Natural Resources | Forest Product Petroleum Minerals | X X | X X | X X X |
| Power Generation | Hydro Fossil Nuclear Wind Geothermal Solar Radiation | Х | Х | X X X X X |
| Other Industrial | Entertainment Test & Simulation Medical Equipment Non-Metal Working Machinery Power Unit Builders Educational Institute | . X | X X X | X X |
| Mobile | Off Shore/Marine Conveyors Construction Vehicle | X | X X X | Х |
| | Crawler Vehicle Cranes & Hoist Agriculture | Х | X X X | |

Industrial Valve Families







Directional Control Valves



DG valves mount on industry standard surfaces and provide 3 or 4-way control in a broad range of applications, industrial and mobile. Their primary function is to direct fluid flow to a cylinder or to control the direction of rotation of a hydraulic motor. These valves can be actuated by solenoid, hydraulic or pneumatic pilot, lever, or mechanically.

Benefits & Customer Values

- Complete function (type of actuation)
- Complete size range
- Wide variety of voltage & wattage
- Various electrical connection (for both Industrial & Mobile applications)

Specs

- Size NG4-32 (D02-10)
- Rated pressure up to -350 bar/5000 psi
- Rated flow up to -1100 LPM/290 GPM

Proportional Valves



Technology continues to improve, so does the engineering Eaton builds into its proportional valves, that have both product breadth and width consisting of on board electronics (OBE) & non-OBE, full functionalities, complete sizes, different performance levels to meet various customers demands in Industrial and Mobile markets. With a wide range of markets serviced, our proportional valves are enabling truly creative solutions.

The KB family of proportional valves have integrated OBE with superior reliability and durability featuring digital electronics, IP67 environmental protection, reduced power consumption, valve enable, and ramp adjustment.

Benefits & Customer Values

- Less commission time (plug & play)
- Labor saving (less wiring)
- Improved machine up time
- Improved productivity and quality
- Higher automation level
- · Easier serviceability

Specs

- Rated pressure up to -350 bar/5000 psi
- Rated flow up to -700 LPM/185 GPM
- Function direction, pressure, flow
- Size NG6-32 (D03-10)

Industrial Valve Families







SystemStak™ Modular Valves



These compact hydraulic systems feature modular valves that are "sandwich" mounted between a directional control valve and a standard mounting surface. All circuit flow paths are contained within the control valve and modules. These valves provide a compact hydraulic circuit at a reduced cost, eliminating interconnecting piping. Each valve "stack" can be configured to provide the specific system functions.

Benefits & Customer Values

- · Design flexibility
- Reduced system space
- Cost-effective
- · Versatile and easy to install
- · Rugged and reliable
- · Easy to service

Specs

- Size NG4 8 (D02 08)
- Rated pressure up to -315 bar/4500 psi
- Rated flow up to -90 GPM/340 LPM)
- Function relief, reducing, sequence, check, PO check, throttle, counterbalance

Slip-in Cartridge Valves



Typically associated with rélatively high flows, i.e. 40 gpm or higher, slip-in cartridge valves are targeted at more efficient, faster and more compact hydraulic systems. Eaton cartridge valve system technology meets the changing needs of new generations of hydraulically operated machinery and equipment. Today's machines need controls that are exceptionally cost effective and energy efficient. Vickers cartridge valves fulfill these needs.

Benefits & Customer Values

- Space saving (smaller package size)
- · Lowered installation costs
- More efficient operation
- Elimination of external leakage
- Greater contamination resistance
- System design flexibility
- Improved reliability

Specs

- Size NG16-100
- Rated pressure up to -350 bar/5000 psi
- Rated flow up to -1300 GPM (5000 LPM)
- Function pressure, direction, flow, and proportional

Flow Controls - Adjustable



Temperature and pressure compensated flow controls allow precise volumetric control.

Suitable for pressures up to 3600 psi, flow controls are available with (bypass type) or without (restrictor type) integral relief valves. Adjustable flow control valves are suited for applications requiring flow regulation without pressure compensation.

Benefits & Customer Values

- Consistent speed control
- · Precise speed control
- Extremely low flow regulation capability

Specs

- Rated pressure up to -315 bar/4500 psi
- Rated flow up to -106 LPM/28 GPM

Industrial Valve Families







Pressure Control Valves



Pressure control valves perform pressure relieving, reducing, sequencing, and unloading control. Both subplate and in-line mounting types are available with various control types including remote, multiple pressure, and venting.

Benefits & Customer Values

- Choice of four adjustment control ranges
- Solenoid venting function
- Pressure override optimized
- Low off-load power wastage.
- Low installed cost and space

Specs

- Rated pressure up to -350 bar/5000 psi
- Rated flow up to -400 LPM/106 GPM

Servo Valves



These two-stage, four-way, flapper nozzle valves provide system closed loop control with exact positional accuracy, repeatable velocity, and predictable force (torque regulation).

Compared to Vickers SM4 servo valves, the SX4 offers extended frequency response for more demanding close loop applications.

Eaton also offers a **servo trade up program** with incentives for replacing competitors valves. The details of this program are published in Eaton brochure V-VLPO-MR003-E November 2005.

Benefits & Customer Values

- The wide range of sizes allows best suitability for application.
- Jeweled feedback ball receiver virtually eliminates the wear
- Jeweled orifices greatly extend the life
- Highly accurate control profiles
- Integral filter provides extra contamination protection

Specs

- Rated pressure up to -350 bar/5000 psi
- Rated flow up to -151 LPM/40 GPM
- Function positioning, speed, and pressure
- Size SM4/10 40; SX4/20

Flange Valve



Flange mounted valves are ruggedly designed for direct mounting to pump flange, which reduces potential leak points for superior leak resistance, shock resistance, reliability and long life.

Benefits & Customer Values

- Space saving
- Reduced installation costs (no piping)
- Reduced potential leak points (no piping)
- Easier installation and servicing
- High response due to small trapped volume

Specs

- Size SAE 3/4" 1-1/2"
- Rated pressure up to 350 bar/5000 psi
- Rated flow up to -750 LPM/200 GPM
- Function relief, unloading, check

Directional Control Valve Families







| | | | | | | | ACT | TUAT | ION. | TYPE | | COI | L PO | WE |
|--|--------|--|-------------------------|----------------------------|------------------------|-------------------|--------------------|--------------|---------------------|---------------------|------------------|--------------------|------|-----|
| Size | | Family Model Code | Description | Rated Pressure (Bar) | Rated Flow (LPM) | Solenoid operated | Hydraulic Operated | Air Operated | Lever/knob Operated | Roller/Cam Operated | Plunger Operated | Standard Power (W) | | |
| 002 | D02 | | | | | | | | | | | | | |
| | · | DG4V-02-10 Design | Solenoid operated | 250 | 30 | Χ | | | | | | 25 | 12 | |
| | | DG2V-2; DG17V-2, DG21V-2 | Mechanical actuated | 250 | 30 | | | | Х | Х | Х | | | |
| 003 | D03 | | | | | | | | | | | | | |
| | | DG4V3S -60 Design | Solenoid operated | 350 | 40 | Χ | | | | | | 30 | | |
| | | DG4V3 - 60 Design | Solenoid operated | 350 | 80 | Χ | | | | | | 30 | 18 | 8 |
| | | DG4V3 - 70 Design | Solenoid operated | 350 | 80 | Χ | | | | | | 30 | 18 | 8 |
| | | DG3/4VP-3 | Solenoid operated | 315 | 20 | Χ | | | | | | 30 | | |
| | | DG4V-3S, EN490 | Solenoid operated | 350 | 40 | Χ | | | | | | 30 | | |
| | | DG2V-3; DG3V-3; DG17V-3; DG18V-3; DG20V-3; DG21V-3 | Mechanical actuated | 350 | 80 | | Χ | Χ | Х | Х | Х | | | |
| 005 | D05 | | | | | | | | | | | | | |
| | | DG4S4- 60 Design | Solenoid operated | 250 | 95 | Χ | | | Χ | | Χ | 45 | | |
| | | DG4V4- 60 Design | Solenoid operated | 315 | 115 | Χ | | | Χ | | | 45 | 30 | |
| | | DG4V5 -20 Design | Solenoid operated | 315 | 120 | Χ | | | | | | 42 | 32 | |
| | | DG1V4 & DG17V4 | Mechanical actuated | 315 | 115 | | | | Χ | | | | | |
| | | DG2S2; DG16S2; | Mechanical actuated | 210 | 76 | | | | Χ | Χ | Χ | | | |
| 005 (two-stage) | D05 (i | two-stage) | | | | | | | | | | | | |
| | | DG3V5; DG5V-5 | Solenoid/pilot operated | 315 | 160 | Χ | Χ | | | | | 30 | 18 | - 1 |
| | | DG5S4-02 | Solenoid operated | 210 | 115 | Χ | | | | | | 30 | 18 | |
| | | DG3S4-02 | Pilot operated | 210 | 115 | | Χ | | | | | | | |
| | | | | | | | | | | | | | | |
| 007 (two-stage) | D07 (| two-stage) | | | | | | | | | | | | |
| | | DG3V7; DG5V-7 | Solenoid/pilot operated | 350 | 300 | Χ | Χ | | | | | 30 | 18 | - |
| | | DG5S4-04 | Solenoid operated | 210 | 230 | Χ | | | | | | 30 | 18 | |
| | | DG3S4-04 | Pilot operated | 210 | 230 | | Х | | | | | | | |
| 08 (two-stage) | D08 (| two-stage) | | | | | | | | | | | | |
| | | DG3V-8; DG5V-8 | Solenoid/pilot operated | | 700 | Χ | Χ | | | | | 30 | 18 | |
| | | DG3S-8; DG5S-8 | Solenoid/pilot operated | | 380 | Χ | Χ | | | | | 30 | 18 | |
| 60 | | DG17S-8 | Mechanical actuated | 210 | 380 | | | | Χ | | | | | |
| | | DG17V-8 | Mechanical actuated | 350 | 700 | | | | Χ | | | | | |
| 10 (two-stage) | D10 (| two-stage) | | | | | | | | | | | | |
| | | DG3V10; DG5V-10 | Solenoid/pilot operated | 350 | 1100 | Χ | Χ | | | | | 30 | 18 | |
| TO SEE LEVEL TO SE | | DG17V-10 | Mechanical actuated | 350 | 1100 | | | | Χ | | | | | |









| | COIL VOLTAGE ELECTRICAL CONNECTION | | | | | | | | | | FEATURES | | | | | | | | | | | | | | |
|--------------|------------------------------------|---------------|---------------|------------|--------|------------|-------|----------------|------------|-------------|-----------------|---------------|--------------|-------|-----|--------------------|---------|--------------------|-----------------|------------|-----------------------|---------------------------|------------|----------------|--------------------------|
| 110V AC 50Hz | 120V AC 60 Hz | 220V AC 50 Hz | 240V AC 60 Hz | 12 VDC | 18 VDC | 24VDC | 48VDC | 98/110/220V DC | DIN Plug | Conduit Box | Receptacle Plug | M12 (4/5 pin) | Flying Leads | Spade | AMP | Packard Weatherpak | Deutsch | Integrated Deutsch | Explosion Proof | or | Spool Position Switch | Light (wiring box option) | Soft Shift | Stroke Limiter | Others |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | X | X | X | | X | X | | Х | | X | | | | | | | | | | | | |
| | | | | Χ | Χ | Χ | | Χ | Χ | | Χ | | Χ | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| \ <u>'</u> | \ <u>/</u> | \ <u>'</u> | V | \ <u>'</u> | V | \ <u>'</u> | | \ <u>/</u> | \ <u>/</u> | \ <u>'</u> | V | \/ | \ <u>/</u> | V | | | | | | \ <u> </u> | | \/ | | | |
| X | X | X | X | X | X | X | | X | X | X | X | X | X | X | | | | Χ | Χ | X | Χ | X | Χ | | |
| ^ | ^ | ٨ | ^ | ٨ | ٨ | Χ | | ٨ | ٨ | ٨ | ^ | X | ٨ | ^ | | | | ^ | ٨ | X | ٨ | X | ^ | | OBE & IP 67 |
| Χ | Χ | Χ | Χ | Χ | Χ | Х | | | | | | Λ | | | | | | | | Λ | | Λ | | | Poppet spool |
| | | | | Χ | | Χ | | | Χ | | | | Χ | Χ | Χ | Χ | Χ | | | Χ | | Χ | | | Mobile Spec. |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | | | | | | | | | Χ | Χ | | |
| Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | | | | Χ | | Χ | | Χ | Χ | | | |
| Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | | | | Χ | | Χ | | | | | | Χ | | Χ | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| Х | Χ | Χ | Χ | Χ | Χ | Χ | | Χ | Х | Χ | Χ | Х | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | | Х | |
| Х | Х | Χ | Χ | Х | Χ | Х | | Х | Х | Х | Х | Х | Х | Х | Х | Х | Х | Х | Х | Х | Λ. | Х | | Х | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| V | V | V | V | V | V | V | | V | V | V | V | V | V | V | V | V | V | V | V | V | \ <u>'</u> | V | | V | |
| X | X | X | X | X | X | X | | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X | | X | |
| Λ | Λ | ٨ | Λ | ٨ | ٨ | ٨ | | Λ | Λ | ٨ | Λ | ٨ | ٨ | Λ | ٨ | ٨ | А | Λ | ٨ | ٨ | ٨ | ٨ | | ٨ | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| Χ | Χ | Χ | Χ | Χ | Χ | Χ | | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | | Χ | |
| Х | Χ | Χ | Χ | Χ | Χ | Χ | | Х | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | | Х | |
| | | | | | | | | | | | | | | | | | | | | | | | | | Stainless Steel handle |
| | | | | | | | | | | | | | | | | | | | | | | | | | Stairiicss Steet Hariute |
| Χ | Χ | Χ | Χ | Χ | Χ | Χ | | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | Χ | | Χ | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |

14615 Lone Oak Road Eden Prairie, MN 55344 USA Tel: 952 937-9800 Fax: 952 974-7722 www.hydraulics.eaton.com

www.kianhydraulic.com



